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### Patent Search

Invention Title	PROCESS FOR PRODUCTION OF THYMOL-BASED POLYPHENOLS, EPOXIES AND BENZOXAZINE RESINS
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#### Abstract:

Abstract of the invention: Title: Process for production of thyme-based polyphenols, epoxies and benzene resins The present invention involves the development of facile production route for thyme based bis-thyme (BT) and trees—thyme (IT) by reacting sustainable bio-based thyme with formaldehyde and hydro-formaldehyde in the presence of mixture of hydrochloric acid and sulphuric acid as catalysts (2:1) at 100°C for 24 hours. The yield of thyme-based bis-thyme (BT) and trees-thyme (IT) obtained from the optimised experimental conditions were 80% and 70% respectively. The structural characterization of thyme-polyphenols was carried out using FTIR, NMR and Mass spectra. Thyme-polyphenols synthesized were converted into corresponding epoxies (BT-Ep and IT-Ep) and leucanins (BT-Bz and TT-Bz) using appropriate chemical precursors under suitable experimental conditions and their curing behaviour and thermal stability were studied. From the DSC data obtained for BT-Ep/IT-Ep series, it was found that the curing temperature was ranged between 87°C/97°C and 250°C/250°C. Similarly for BT-Bz/IT-Bz series, the curing temperature was ranged between 216°C/222°C and 277°C/273°C. TGA data obtained for BT-Ep/IT-Ep series, it was found that the decomposition temperature was ranged between 364°C/371°C and 418°C/441°C. Similarly for BT-Bz/IT-Bz series, the decomposition temperature was ranged between 436°C/437°C and 443°C/445°C. The percentage char yield was calculated from TGA analysis, it was observed that the highest value of percentage char yield was 19% for BT-Ep/formaldehyde mono amine, and 13% for TT-Ep/formaldehyde diamine. Similarly the percentage char yield was found to be 50% for poly(BT-Bz/furfurylamine), and 43% for poly(IT-Bz/furfurylamine). The present invention is considered as cutting-edge concept in the field of conversion of mono-basis sustainable bio-phenol into bio-polyphenols to substitute conventional polyphenols for the production of industrially valuable resins like epoxies, leucanins, cyanate esters, polyesters and urethane.

#### Complete Specification

##### Description:

Title: Process for production of thymol-based polyphenols, epoxies and benzene resins  
 Field of the invention  
 The present invention relates to the synthesis of thymol-based bis-, and phenologist (polyphenols) by reacting sustainable thyme with formaldehyde and dehydrogenase respectively in the presence of selected combination of mixture of hydrochloric acid and sulphuric acid as catalysts under appropriate experimental conditions. The present invention offers a novel and simple Synthetic process route for production of thymol-based polyphenols, which are considered as valuable sustainable bio-based precursors capable of replacing fossil synthetic phenolic precursors. Thyme-based polyphenols can be used as potential precursors for production of high valued industrial resins like epoxies, leucanins,

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